



# CONTROL GROUP

Printed Packaging Solutions: Pharmaceutical • Cosmetic • Consumer

Conceive.  
Achieve.

## Case Study

## Push-Through Foil

### The Challenge

A major pharmaceutical contract packaging company inquired about Control Group's repeat tolerance running 25 micron (1mil) Push Through Foil with 4-color print on one side. The company has been experiencing terrible running efficiencies with their current supplier, which is also the manufacturer of the foil. This provider was not capable of handling the necessary print tolerance and told them that no press today could handle their specifications.

### The Solution

After we learned that the company's machine needs a print-to-die tolerance of +/- .5 millimeter over 1 meter, Control Group explained that indeed we could consistently hold such a tight tolerance.

The company immediately scheduled a full cGMP audit and sent in their packaging engineer to get proof. Control Group passed their rigorous cGMP audit and showed the engineer how we do it. The company then scheduled a trial run for us to prove what we claimed.

### The Result

Control Group demonstrated with our performance that we can consistently run within the company's specifications. Now we are the primary provider and have since provided thousands of pounds of printed Push-Through Foil without a single impression out of spec.

Their packaging efficiency has never been better.

[www.controlgroupusa.com](http://www.controlgroupusa.com)

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